

What is a good storage modulus for a 3D printed sample?

For example, Chen et al. found that the pumpkin puree-based inks with solid-liquid ratio of 1:1.167 had proper storage modulus ( $\sim 20000$  Pa) (by frequency sweep, Fig. 2P), showing weak gelation, which was conducive to maintain the 3D printed-samples structure (Chen, Zhang, Liu, & Bhandari, 2021).

What is storage modulus & loss modulus?

The storage modulus gives information about the amount of structure present in a material. It represents the energy stored in the elastic structure of the sample. If it is higher than the loss modulus the material can be regarded as mainly elastic, i.e. the phase shift is below  $45^\circ$ .

What are the rheological properties of ink?

The printability has close relationship to the rheological properties of ink. Shear thinning, moderate thixotropy and storage modulus  $G'$  are desired for a satisfactory ink. The zero shear viscosity should be in the range of 200 ~ 500 Pa.s and the infinite viscosity greater than 0.5 Pa.s. The viscosity of ink varies with shear and temperature.

How does shear stress affect the storage modulus of sylgard184 ink?

The storage modulus increases with increasing SE1700 content in the hybrid ink, and the and for Newtonian fluid pure Sylgard184 ink are constant. Figure 2 (e) shows the characteristic parameter (equation (2)) as a function of shear stress.

Can edible ink form dimensionally stable 3D-printed food structures?

This research found that the edible ink with higher storage moduli and damping factor could form dimensionally stable 3D structures, which may apply in 3D printing to estimate suitable structural heights to ensure the dimensional stability of 3D-printed food structures (Nijdam et al., 2021).

Why do 3D structures have higher storage modulus?

In other words, a 3D structure presenting a higher storage modulus is capable of withstanding higher stress before collapsing than a structure with a lower storage modulus value at a fixed nozzle diameter. Hence, it is possible to stack more layers before the structure breakdown with a higher value of  $G'$ .

Finally, shearing experiments designed to emulate the extrusion process reveal that that 45 % of the ink's storage modulus recovers within seconds after deposition of a filament (Figure 2 c).

We will discuss yield stress and storage modulus of waterbased white pigment dispersions, as used in the coatings industry. ... Since 2004 Jochum is independent consultant for companies in coating and ink industry.

...

In DIW, a high storage modulus is required to maintain the extruded ink's shape and structure. A high storage

modulus also helps to reduce the midspan deflection of an overhanging structure for the desired length [76]. Common printable storage modulus values found in literature range between  $10^2$  and  $10^7$  Pa [48], [49], [63], [68], [69], [82 ...

Storage modulus and damping factor appropriately represent food-ink rigidity. Higher damping factors imply higher storage moduli to ensure dimensional stability. A method is presented to screen food inks for their ability to form 3D structures of sufficient rigidity to be ...

The Storage or elastic modulus  $G'$  and the Loss or viscous modulus  $G''$  The storage modulus gives information about the amount of structure present in a material. It represents the energy stored in the elastic structure of the sample. If it is higher than the loss modulus the material can be regarded as mainly elastic, i.e. the phase shift is ...

Download scientific diagram | (A) Storage modulus ( $G'$ ) and loss modulus ( $G''$ ) of the ink measured in a strain sweep test. The linear viscoelastic region (LVR) and the flow point (FP) are...

This breakthrough enables the 3D printing of additive-free RF aerogels using an ink with ultra-low storage modulus ( $< 2$  Pa, the lowest record for aerogel-based inks) and a fluid-like loss factor ( $\tan \delta > 1$ ).

When the microwave radiation temperature is in the range of 95-100°C, the storage modulus of the extruded ink is significantly increased by five orders of magnitude, and the extruded ink exhibits a continuous and ...

$$(E^*, \text{complex modulus})(E_s)(E_l, \text{loss modulus}), : E_s = E^* \cos \theta, E_l = E^* \sin \theta, E^* = \sqrt{E_s^2 + E_l^2}, E_y E_s?$$

The rheometer provides storage modulus ( $G'$  ... The ink with  $[\text{COOH}]:[\text{NH}_2]=1:0.1$  exhibits excellent thixotropic recovery performances, meeting the DIW requirements very well. It can be found that the viscosity decreases immediately when shear rate increases and the instantaneous recovery of viscosity happens after several shear rate cycles, ...

The printability has close relationship to the rheological properties of ink. Shear thinning, moderate thixotropy and storage modulus  $G''$  are desired for a satisfactory ink. The zero shear ...

Important rheological properties for a prospective DIW ink include prominent shear thinning behavior, a rapid, complete, and consistent storage modulus recovery during a three-interval thixotropy test (3ITT), solid-like behavior below the yield stress, and a transition from solid-like to liquid-like behavior beyond this point.

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The dynamic stress sweep experiments were carried out to record the storage modulus ( $G'$ ) and loss modulus

( $G'$ ) in the stresses ranging from 0.1 to 1000 Pa at a fixed frequency of 1 Hz. The yield stress of ink was determined based on the crossover point (the point where  $G' = G''$ ).

(1) (Young's Modulus):  $E'(\omega) = E^*(\omega)$ ,  $E'$ , ...

(Storage Modulus)  $E'$ ,  $E''$ ,  $\eta$ ,  $\gamma$ , ...

For example, 1% w/w Tween20 increased the gelling temperature and storage modulus of the ink composing of low acyl gellan gum and tamarind seed xyloglucan, thus ...

The storage modulus ( $G'$ ) and loss modulus ( $G''$ ) indicate the elasticity and viscosity of the ink, respectively, while the ratio of  $G'$  and  $G''$  corresponds to the shape retention capability. As shown in Figure 2d, ink fluids transition into a ...

Small-amplitude oscillatory frequency sweep mode was used to describe the dynamic viscoelastic characteristics. Measurement of storage and loss modulus of ink by oscillatory stress logarithmic sweep mode, where the ...

The storage modulus ( $G'$ ) of 18.8 kPa obtained for the optimized ink is sufficient to print grid-like structures with negligible sagging of spanning filaments. ... View in ...

In this sense, the DIW geometry and the structural stability of the shaped object are strongly related to rheology of the ink, storage modulus and yield stress. The ceramic inks can display a wide range of rheological behaviors by adding ceramic feedstock into the gelling agent.

Through optimization of the ink's solid loading, the highly concentrated GO suspension behaved with shear thinning properties and improved storage modulus, which rendered the availability of materials to accumulate better in the vertical direction [31]. Nanosized through-holes can be introduced into GO sheets to fabricate multi-level porous ...

Compared with monovalent salt species, divalent salts are significantly more efficient in aiding the flocculation and raising the storage modulus of the ink. For monovalent salt species, the salt added solely acts as a tool to screen the charges from the dispersant polymer; this reduces the repulsive electrostatic force between ceramic particles.

Owing to the hydrogen bonding of the highly ordered gelatin chains, the inks demonstrated storage ( $G'$ ) and loss ( $G''$ ) moduli, indicating a solid-like behavior below 10 °C. As the ...

storage modulus,  $G'$ , !

Fig. 2 c displays the storage modulus  $G'$  (reversible) and loss modulus  $G''$  (irreversible) as the function of shear stress. For this ink, when shear force was low, the storage modulus of the ink was an order of magnitude higher than that of the loss modulus, therefore the ink behaved elastically.

A high ink storage modulus ( $G'$ ) (in the order of  $10^3$ ) enables sufficient shape retention of ink upon extrusion. The loss modulus ( $G''$ ) shall be smaller than the  $G'$  at lower shear stress, such that at the quiescent state, the elastic behavior dominates the plastic behavior. As the shear stress/shear strain increases, the cross-over point ...

The higher storage modulus observed in the 0 I:C ink also restricts the flowability of these inks and can manifest into defects arising from hang-ups at the coater edge. The addition of the polymer to the ink increases the surface tension and reduces the stabilization time as discussed earlier. The presence of an amphiphilic component allows ...

A study focused on thermoset ink rheology highlights two key drivers of structural collapse of multilayered walls within the tested thickness range: buckling, which is predominantly governed by the post-shear storage ...

The results showed that the incorporation of Salvia extract into the WBPUU ink resulted in a decrease of the viscosity, yield point and storage modulus, obtaining an ink that cannot maintain the ...

Modulus (storage and loss) could illustrate viscoelastic properties (liquid-like or solid-like behavior) of edible ink, and therefore determine structure strength, chemical reaction ...

The lower storage modulus of the FS ink facilitated reliable data at a smaller gap size of 0.5 mm, and the higher yield stress of FS ink increased the span of the LVR. Therefore, to ensure the material reached a flow state past the yield stress, the values of maximum stress were raised to 1200, 2000, and 3000 Pa. ...

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